

RADIUS

Gauge Thickness Metal Type Corner Radius
 inches (mm)

26	0.0187 (0.48)	stainless steel	0.056
24	0.025 (0.64)	stainless steel	0.059
22	0.0312 (0.79)	stainless steel	0.060
20	0.0375 (0.95)	stainless steel	0.106
18	0.0500 (1.27)	stainless steel	0.109
16	0.0625 (1.59)	stainless steel	0.101
14	0.0781 (1.98)	stainless steel	0.145
12	0.1094 (2.78)	stainless steel	0.200
11	0.125 (3.18)	stainless steel	0.199

26	0.0179 (0.45)	mild steel	0.052
24	0.0239 (0.61)	mild steel	0.053
22	0.0299 (0.76)	mild steel	0.053
20	0.0359 (0.91)	mild steel	0.094
18	0.0478 (1.21)	mild steel	0.093
16	0.0598 (1.52)	mild steel	0.085
14	0.0747 (1.90)	mild steel	0.122
12	0.1046 (2.66)	mild steel	0.166
11	0.1196 (3.04)	mild steel	0.162

0.025	aluminum	0.047
0.032	aluminum	0.079
0.040	aluminum	0.080
0.050	aluminum	0.080
0.063	aluminum	0.074
0.080	aluminum	0.104
0.090	aluminum	0.146
0.100	aluminum	0.144
0.125	aluminum	0.140